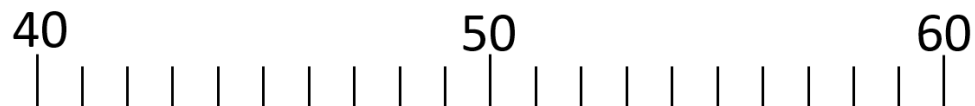


→ **Complète** le calcul en utilisant la droite graduée.

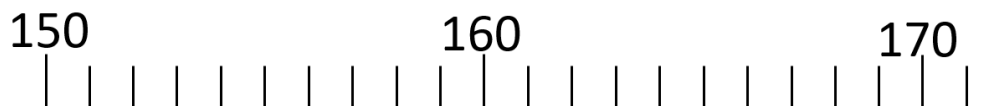
1. $45 + \dots = 50$



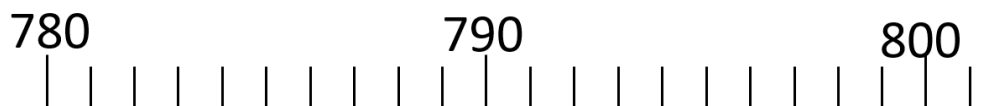
2. $78 + \dots = 80$



3. $154 + \dots = 160$



4. $789 + \dots = 790$



5. $475 + \dots = 500$



6. $268 + \dots = 300$



7. $672 + \dots = 700$



8. $1275 + \dots = 1300$

